

Control of Drop Size Distributions in CFD-Simulations via Identified Linear State Space Models

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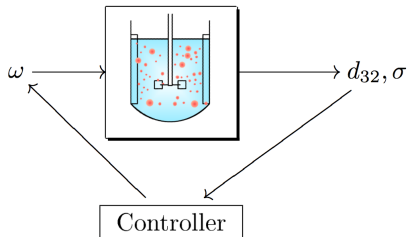
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Dröcon

- ① **Background**
 - control of drop size distributions
- ② **Controller Design**
 - for such a complex process
- ③ **Approach**
 - identification of a surrogate model
- ④ **Results**
 - performance in prediction and control
- ⑤ **Discussion**



The capability of influencing the **unsteady** behavior of a mixing process may help

- to minimize settling times and to obtain a desired state at a given time
- to save energie
- to react on disturbances

Some Variants

- PID control
 - needs online measurement data
- Analytical synthesis of a controller from the mathematical model
 - not feasible for specific plants
- Identification of a surrogate model by means of measurement data
 - universal approach
 - characteristics of the plant are taken into account
 - can be further improved by feedback

Two Candidates Of Parametrized Linear Models

- Direct discretization of the input/output map

$$\mathbf{G} : \omega \mapsto [d_{32}, \sigma]$$

- + direct approximation of the system behavior
- + analytical estimates of the error

- Linear state space models

$$\dot{x} = Ax + B\omega$$

$$[d_{32}, \sigma] = Cx$$

- + well developed theory for the controller design

General approach

- ① Choose/generate a data basis $[d_{32}, \sigma]_i = [d_{32}(\omega_i), \sigma(\omega_i)]$ corresponding to testfunctions ω_i
- ② Identify the parameters of a model \mathbf{M} such that

$$\mathbf{M}\omega_i \approx [d_{32}, \sigma]_i$$

for all test functions ω_i

Practical considerations

- Capture the system's behavior by a small number of simulations

Mathematical considerations

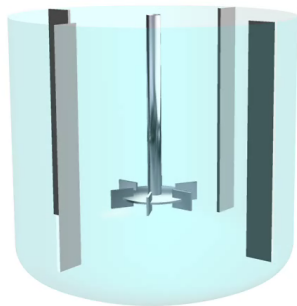
- The test functions should be linearly independent and
- can be combined to further input signal in a unique fashion

The mixture

- Toluene/Water

Geometry

- DN 150
- 6-blade-stirrer
- $H/D = 1$
- $d/D = 0.33$

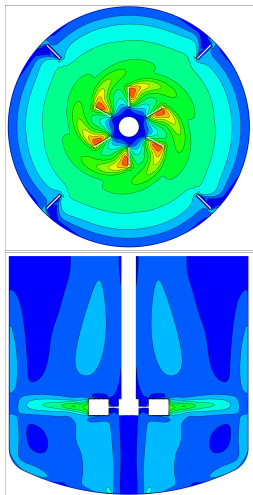


Experimental setup

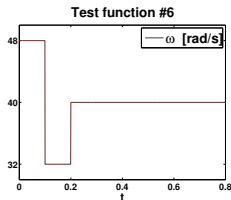
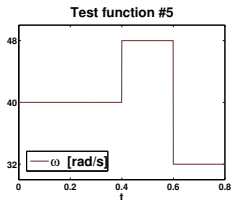
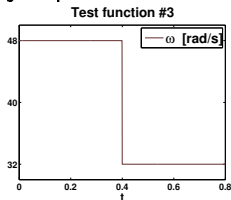
- Stirrerfrequency around 400 rpm
- Disperse phase rate $\varphi = 0.1$

Setup Flow Simulation

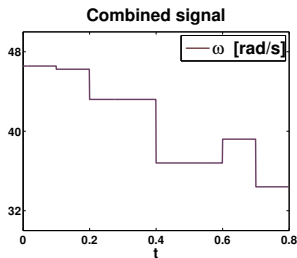
- Inhouse (TU Darmstadt) flow solver FASTEST-3D
- Finite volume method on $2.5 \cdot 10^5$ cells
- RANS standard $k-\epsilon$
- Euler implicit
- One phase simulation for the flow of the mixture
- PBE for the dispersion
- Initialized by the computed steady state for $\omega = 400$ rpm



9 jump functions

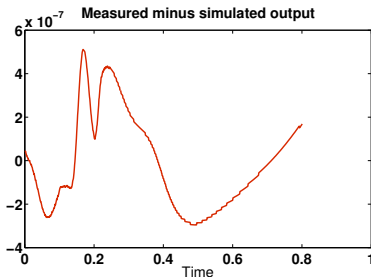


- can be combined to piecewise constant input signals
- implemented and simulated
- output extracted as mean value over the block between the stirrerblades

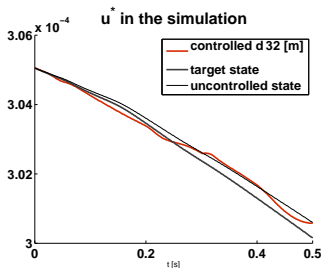
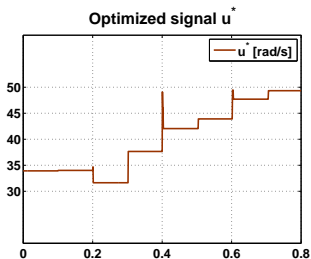


Data base: system response for the jump functions

- ① State space model by MATLAB Identification Toolbox
→ good prediction of “missed out” data



- ① Directly discretized I/O map by own implementation
 - Used to compute a control u^* for an aspired course of d_{32}
 - Reimplemented in the simulation to check the model quality



Wrap up

- Identification of a linear surrogate model
- Optimized data base by DOE
- Prediction and control performance checked

Critical points

- Time consuming generation of the data base
- Linearizations may be not a valid approximation
- Link to the real experiment

Thank you for your attention and

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